

Technical Data Sheet**Spray and Wipe Stain Base****IX-5632****PRODUCT DESCRIPTION**

Spray and Wipe Stain Base is designed to be ready to spray as supplied with no reduction needed. It provides forgiving application properties in combination with fast dry time for cabinets, furniture and other interior wood pieces. Seal with recommended CI Coatings sealers.

FEATURES

- Easy to use as provided; very good repair-ability.
- Low HAPs content
- Can be hand wiped or sprayed, then wiped.
- Use up to 5% by weight of 150 Solvent (SS-191) for extended workability.

PRODUCT DATA

Gloss	NA	Weight Solids*	12.0%
Weight per gallon*	7.4 Lb/gal	Volume Solids*	10.4%
Viscosity as supplied (77°F)	13-15 seconds Zahn 2 Signature	VOC as packaged*	6.5 lbs/gal (782 g/L)
Coverage*	NA	Lbs. of VOC/ Lbs. of Solids*	7.4
Shelf Life	12 months (at 60°-77°F)	Lbs. VHAPS/ Lbs. Of Solids*	0.08

*Calculated from formula

MIXING / APPLICATION

Working Temp:	65F – 90F
Catalyst:	NA
Pot Life	NA
Mixing:	Mix thoroughly before each time material is used; pigments will settle during storage.
Reducer:	SS-191 150 Solvent: up to 5% to extend working time.
Application:	Spray applied using conventional equipment, airless, air-assisted or HVLP equipment. Wipe clean using a lint-free rag.
Surface Preparation:	Wood must be clean, dry and finish sanded to 150 or 180 grit. Substrates should be free of grease, oil, dirt, fingerprints and any contamination to ensure optimum adhesion and coating performance properties. Moisture content of wood should be 6 to 8 %.
Use Directions:	Mix product thoroughly to ensure uniform consistency. Product is normally applied without reduction. Be sure stain has fully dried before applying seal coat; usually 10 minutes. Do not allow stain to pool or puddle on the surface. Always test the color and adhesion of the final coating system before use.
Drying Times:	Air Dry (65 – 75F): 10-30 minutes dry to seal
Tinting:	CIC Micro Colorants or ChromaChem 866: up to 25% by weight. CIC Dye Solutions: up to 7% by weight.
Clean Up:	SS-120 Ethanol (denatured alcohol), SS-332 Butyl Acetate
Recommended Sealer	IX-7909 EnviroLac Zero HS, IX-7897 EnviroSealer Zero, FF5320 Care Seal HS

Technical Assistance – for question on product or usage – please contact us at 763-424-2044 or orders@paints.com

CAUTIONS: Refer to the SDS for additional information. Thoroughly review the product label and SDS for safety and any cautions prior to use. A test sample is recommended to ensure adequate adhesion to substrate, proper curing conditions and desired performance. Optimal results depend on a number of factors: nature of the substrate, the technical and physical possibilities, as well as the user's application technique. The technical data noted herein is accurate as of the date of publication and is subject to change without prior notice. CIC assumes no responsibility for coverage, performance or injuries resulting from use. Liability if any is limited to replacement of products. NO OTHER WARRANTY OR GUARANTEE OF ANY KIND IS MADE BY CIC, BY OPERATION OF LAW, STATUTORY, EXPRESS OR IMPLIED, OR OTHERWISE, INCLUDING FITNESS AND MECHANABILITY FOR A PARTICULAR PURPOSE. This product is intended for Industrial use only.